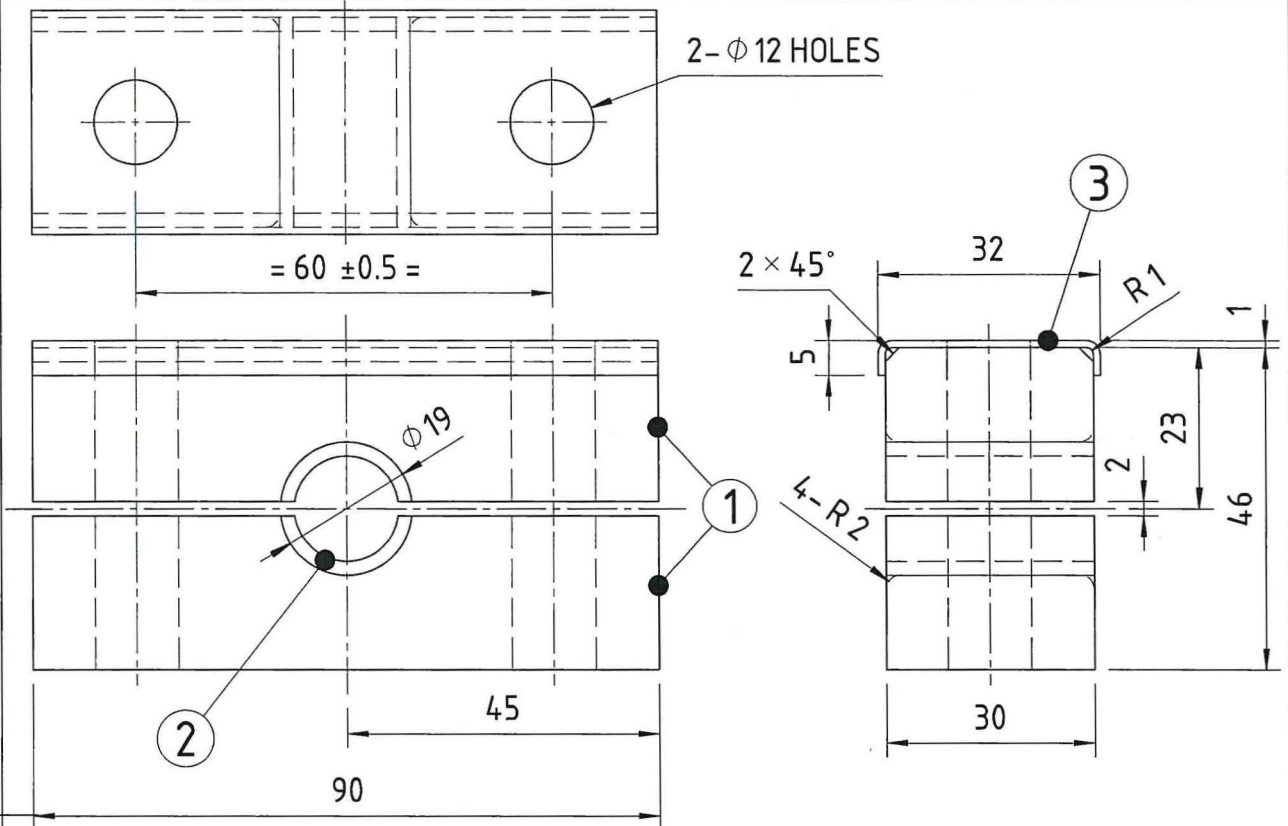


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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 – 6	6 – 30	30 – 120	120 – 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:	MOCKUP/PROTO/PRODUCTION		
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



NOTES:-

1. REMOVE ALL SHARP EDGES AND BURRS.
2. CLEAT SHALL BE FIRE RETARDANT TO V-0 GRADE OF UL-94.

UN CONTROLLED COPY

3	1		PLATE	90x39x1THK	AISI 304	
2	2		RUBBER, PROTECTOR	25x30x2THK	EPDM	
1	1 SET		CLEAT	90x30x22	NYLON 6	
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE (mm)	COMPANY STD./I.S	Wt. (Kg)
					MATERIAL	

						PRODUCT	BMRCL METRO CARS				
						REF DRG					
						MATERIAL	-				
						HEAT TREAT.		APPD	MS	<i>new</i>	5/9/19
						SURFACE TREAT.		REVD	DB	<i>DB</i>	4/9/19
						TITLE		CHKD	JC	<i>C.J.</i>	3/9/19
						CLEAT ASS'Y, WSP,TACHO, EARTH C&D		DRWN	JC	<i>C.J.</i>	3/9/19
							SCALE		SHEET	Wt.(kg)	
							1:1		1 OF 1	0.10	
						DRG No.	926-81018			ALT	
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	BEM LIMITED <small>NEW FRONTIERS. NEW DREAMS</small>					



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